



PRODUCT: KEY-FLO FLOWABLE POLYESTER PUTTY

SIZES: KEY1075 24 Oz. Tube 6 units/case 9 lbs/case

DESCRIPTION: KEY-FLO IS a two-part polyester finishing and blending putty. It can be used independently or intermixed with Premium Plus Gold to enhance the working properties for adapting to various temperatures and working conditions. It offers superior adhesion to galvanized metal, metal, aluminum, body filler, wood, fiberglass, catalyzed primers and aged/sanded OEM topcoats.

FEATURES & BENEFITS:

Extra-thin formula is ideal for blending with other Premium Plus Gold to enhance the spread and sandability without sacrificing any premium features or integrity.

Spreads to an ultra-smooth finish with a fine taper, easily filling pinholes, grind marks, low spots and other minor imperfections.

Tack-free formula for easy sanding without clogging sandpaper.

Easily sands to a fine featheredge producing a pinhole-free finish.

Stain resistant to reduce the chance of staining in basecoat/clear coat paint systems.

USES: Use as a finish coat over body filler repair areas to fill minor defects, deep sand scratches and pinholes prior to applying primer surfacer to improve the efficiency of the primer coat. Can also be used to fill minor body damage up to 1/8" in depth.

APPROVED SUBSTRATES:

Steel, Galvanized and other zinc coated steel and most rigid to semi-rigid fiberglass and thermo set plastics.

PREPARATION: Clean surface. Remove all dirt, oil grease and wax. Use an 80—180 grit disc to remove or scuff paint. Surface must be completely dry before application.

MIXING: Place desired amount of putty on a clean, non-fibrous mixing board. Add a ribbon of cream hardener from edge to edge across the center of dispensed putty. Puddles larger than 4" in diameter will require additional hardener. Mix thoroughly until uniform color is achieved. Approximate setting time is 5-6 minutes @ 75° to 80°F (27°C).

APPLICATION: Spread a thin layer of mixed material over surface using firm pressure to ensure best adhesion. Apply additional layers building area slightly higher than the surface to allow for sanding. Do not apply over fresh or uncured coatings.

FINISH: Sandable in approximately 20 minutes. Sand hardened putty with 180-220 grit sandpaper followed by 320 grit if desired.

TECHNICAL

SPECIFICATIONS:

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|------------------------|----------------------------------|
| ▪ Appearance | Light Green Thixotropic Liquid |
| ▪ VOC | Packaged: 1.69 lbs/gal (203 g/L) |
| | Applied: 0.49 lbs/gal (59 g/L) |
| ▪ Viscosity | 15,000 – 22,000 cps T-B |
| ▪ Gel Time | 4-5 min. |
| ▪ Sand Time | 25-30 min. |
| ▪ Corrosion Resistance | Excellent |
| ▪ Contents and Caution | MSDS Available upon request |

NOTE: Properties are typical values and should not be considered as sales specifications.
Physical Testing performed @ ~77°F (25°C)

SAFETY &

HANDLING:

Read all directions and warnings prior to using Keystone products. Material Safety Data Sheets can be found online at www.keystone-auto.com.

NOTES:

Never return mixed filler to bottle

Keep bottle closed and store in a cool dry place