



M A T E R I A L S A F E T Y D A T A S H E E T

PRODUCT NAME: Key Prime 2K Urethane Primer Activator
PRODUCT CODE: KEY 801

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HMIS CODES: H F R P
2 3 0 G

SECTION I : MANUFACTURER'S IDENTIFICATION

MANUFACTURER'S NAME:
Keystone Automotive Industries

ADDRESS:
700 East Bonita Ave.
Pomona, CA 91767

EMERGENCY PHONE : (800) 424 - 9300
INFORMATION PHONE : (800) 772 - 5557
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DATE PRINTED : 8/2/2005

SECTION II : HAZARDOUS INGREDIENTS/SARA III INFORMATION

REPORTABLE COMPONENTS	CAS#	VAPOR PRESSURE		WEIGHT
		mm Hg@TEMP		PERCENT
* Toluene OSHA TWA 200 ppm	108-88-3	38	20 C	25 - 30
* N-Butyl Acetate OSHA PEL 150 ppm(TWA)/200ppm(STEL) ACGIH TLV 200 ppm(STEL)/150 ppm(TWA)	123-86-4	11.5	25 C	15 - 20
* Xylene, mixed isomers OSHA TWA 100ppm, STEL 150ppm	1330-20-7	9.5	20 C	10 - 15
* Methoxy-2-Propyl Acetate Not Established	108-65-6	3.7	20 C	10 - 15
* Ethylbenzene OSHA TWA 100ppm, STEL 125ppm	100-41-4	7.1	20 C	1 - 5
* 1,6-Hexamethylene Diisocyanate	822-06-0	< .01	20 C	< 1

* Indicates toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372. WARNING: DETECTABLE AMOUNTS OF A CHEMICAL KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND/OR BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM MAY BE PRESENT IN THIS PRODUCT.

SECTION III: PHYSICAL/CHEMICAL CHARACTERISTICS

BOILING RANGE:

150 F - 282 F

VAPOR DENSITY:

Heavier than air.

COATING V.O.C.:

5.53 lb/gl

SOLUBILITY IN WATER:

Non Soluble.

SPECIFIC GRAVITY (H2O=1):

.9513

EVAPORATION RATE:

Faster than n-butyl acetate.

MATERIAL V.O.C.:

5.53 lb/gl

APPEARANCE AND ODOR:

Clear liquid, solvent odor.

SECTION IV : FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:

45 F

FLAMMABLE LIMITS IN AIR BY VOLUME:

METHOD USED:

TCC

LOWER:

1.0

UPPER:

7.6



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EXTINGUISHING MEDIA:

Foam, alcohol foam, CO₂, dry chemical, water fog.

SPECIAL FIREFIGHTING PROCEDURES:

Never use welding or cutting torch on or near containers (even empty) because product (even just residue) can ignite explosively. Respiratory equipment should be worn to avoid inhalation of concentrated vapors. Water should not be used except as a fog to keep nearby containers cold.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Handle as flammable liquid. Vapors form explosive mixture in air between upper and lower explosive limits which can be ignited by many sources such as pilot lights, open flames, electrical motors and switches. Water should be used to cool containers exposed to fire. Fire fighting personnel should wear self-contained breathing apparatus.

SECTION V : REACTIVITY DATA

STABILITY:

Stable.

CONDITIONS TO AVOID:

High temperatures, flame, sparks. Poor ventilation, corrosive atmospheres. Avoid strong acids or bases in bulk and elevated temperatures.

INCOMPATIBILITY (MATERIALS TO AVOID) :

Alkaline materials, strong acids, and oxidizing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:

Oxides of carbon, toxic fumes, peroxides.

HAZARDOUS POLYMERIZATION:

Will not occur.

SECTION VI : HEALTH HAZARD DATA

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Routes of Entry: inhalation, skin contact, ingestion, eyes. Acute: Nose and throat irritation, lung injury, allergic respiratory reaction, nausea, cough, shortness of breath, dehydration, dizziness, weakness, headache, anesthesia, drowsiness, fatigue, chest pain, vomiting, central nervous system effects and asphyxiation.

SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Eye Contact: contact lenses must be removed, flush water for at least 15



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minutes, consult a physician immediately.

SKIN ABSORPTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Skin Contact: acute: extraction of natural oils with resulting dry skin, irritation, allergic skin reactions, redness and dermatitis. Can be absorbed through the skin causing drowsiness.

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Acute: gastrointestinal irritation, nausea, vomiting, diarrhea, weakness, dizziness, drowsiness, fatigue, lack of coordination, central nervous system effects, and depression.

HEALTH HAZARDS (ACUTE AND CHRONIC) :

Other Health Effects: intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage.

CARCINOGENICITY: NTP CARCINOGEN:

No

IARC MONOGRAPHS:

No

OSHA REGULATED:

No

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

Pulmonary conditions, liver conditions, kidney conditions, respiratory conditions, neurological disorders, cardiovascular diseases, pregnancy, reproductive system disorders.

EMERGENCY AND FIRST AID PROCEDURES:

Inhalation Overexposure: move person to fresh air. If breathing stops apply artificial respiration and seek immediate medical attention. Eye Contact: Flush with large quantities of water for 15 minutes. Skin Contact: Wash thoroughly with soap and water and see a doctor. Ingestion: Do not induce vomiting, can cause chemical pneumonitis and pulmonary edema. Contact physician immediately.

SECTION VII : PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Eliminate ignition sources, provide good ventilation, dike spill area and add absorbent earth or sawdust to spilled liquid.



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WASTE DISPOSAL METHOD:

Collect absorbent/spilled liquid mixture into metal container cover and seal container. Consult local, state, & federal hazardous waste regulations before disposing into approved hazardous waste landfill. Obey relevant laws. Dispose of in accordance with federal, state or provincial and local pollution requirements. In addition, rags spray booth filters, paint suits, empty cans, etc., contaminated with product may be hazardous waste. Determine whether contaminated items are hazardous and dispose of as appropriate. Clean preferably with a detergent, avoid the use of solvents.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:

Handling & Storage: Use approved bonding and grounding procedures when transferring liquid to another container. Do not transfer to unlabeled containers. No smoking. Store plastic containers of flammable liquids inside closed, approved boxes or safety cabinets. Store containers out of sun and away from heat, sparks, and open flames. Close all containers after each use.

OTHER PRECAUTIONS:

Smoking in area where this material is used should be strictly prohibited. Tools used with this material should be made from aluminum, brass or copper. Plastic utensils should not be used. Note: This information is accurate to the best of our knowledge but is furnished without any expressed or implied warranties.

SECTION VIII : CONTROL MEASURES

RESPIRATORY PROTECTION:

When spraying this material use NIOSH approved cartridge respirator to keep airborne mists and vapor concentrations below the time weighted threshold limit values. When using in poorly ventilated and confined spaces, use a fresh-air supplying respirator or self-contained breathing apparatus. Where overspray is present, a positive pressure air supplied respirator should be worn. If unavailable, a properly fitted organic vapor/particulate respirator approved by NIOSH/MSHA for protection against materials in Section 2 may be effective. Follow respirator manufacturer's directions for use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. NO PERSONS SHOULD BE ALLOWED IN THE AREA WHERE THESE PRODUCTS ARE BEING USED UNLESS EQUIPPED WITH THE SAME RESPIRATOR PROTECTION RECOMMENDED FOR THE PAINTERS. When sanding or blasting the dried film, wear a dust/mist respirator approved by NIOSH/MSHA for dust which may be generated from this product, underlying paint, or the abrasive.



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VENTILATION:

General mechanical ventilation or local exhaust should be suitable to keep vapor concentrations below TLV. Ventilation equipment must be explosion proof. Ventilation: Provide sufficient ventilation to keep vapor concentration below the given TLV and/or PEL. For baking finishes, exhaust vapors emitted during heating. Remove decomposition products formed during welding or flame cutting of surfaces coated with this product.

PROTECTIVE GLOVES:

Protective Gloves: Required for prolonged or repeated contact. Use solvent resistant gloves. Barrier creams are not substitutes for full physical protection. Refer to safety equipment supplier for effective glove recommendations.

EYE PROTECTION:

Eye Protection: Use safety goggles or face shield designed to protect against splash of liquids when spraying or when working with open liquids such as during mixing or pouring.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

In cases where no monitoring for airborne contaminants has been carried out, assume maximum exposure and use antistatic paint suit, goggles, gloves, and air supplied respiratory equipment. All personal protective should meet NIOSH or OSHA requirements.

WORK/HYGIENIC PRACTICES:

Eye washes and safety showers in the workplace are recommended. Hygienic Practices: Do not eat, drink or smoke in work areas. Wash hands before eating, smoking, or using the washroom. Launder clothing before reuse.

SECTION IX : DISCLAIMER

Do not handle until the manufacturer's safety precautions have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all products with which they come in contact. While we believe that the data contained herein is accurate and derived from qualified sources, the data are not to be taken as a warranty or representation for which we assume legal responsibility. They are offered solely for your consideration, investigation, and verification. Any use of these data and information must be determined by the user to be in accordance with applicable federal, state, provincial and local laws and regulations.